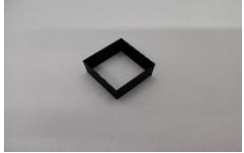




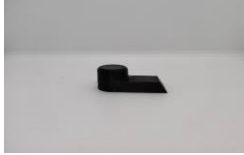


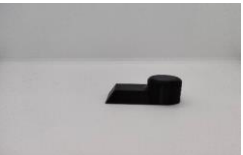

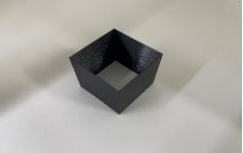
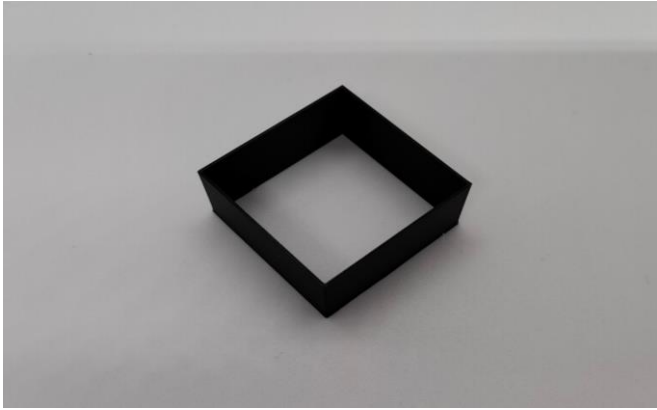




Raise3D OFP Test Report

Basic Information	Material	Fiberlogy Impact PLA				
	Requirement	Raise3D E2, 0.4mm, Brass Nozzle				
Notes	1. Recommend using Brim to increase the bed adhesion when printing the models.					
Test Model	Printed Results				Printed Results Detail	
Double Wall						1. Flowrate test is passed.
Raft Test						1. The raft surface is clear and smooth. 2. The infill flowrate of the square is suitable.
Angled Tube						1. The surface is clean without any string. 2. The contact face is smooth without heat disipation defects. 3. No visible gap in the top beam of the model. 4. The self-support is suitable without deformation. 5. The surface is clean with less visible strings.
Block Peg						1. The surface quality is good, 2. The top surface is not collapsing or overflowing. 3. The relief is very clear without ghosting, the top surface solid-fill flowrate is suitable. 4.Layer start point is suitable.
Cube 555						1. Interlayer bonding test is passed.
Conclusion	1. The optimised template has reached the releasable standard and is ready to go live to the library. 2. Fiberlogy Impact PLA has better interlayer bonding than Easy PLA.					

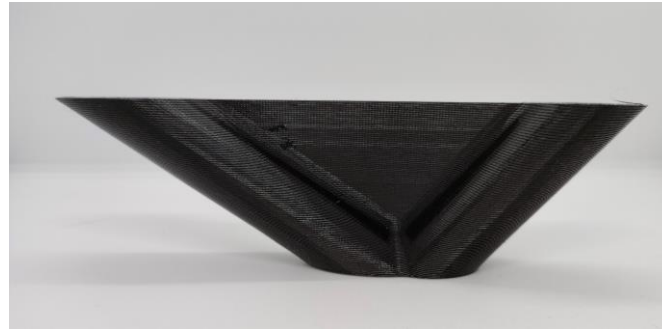
Double Wall



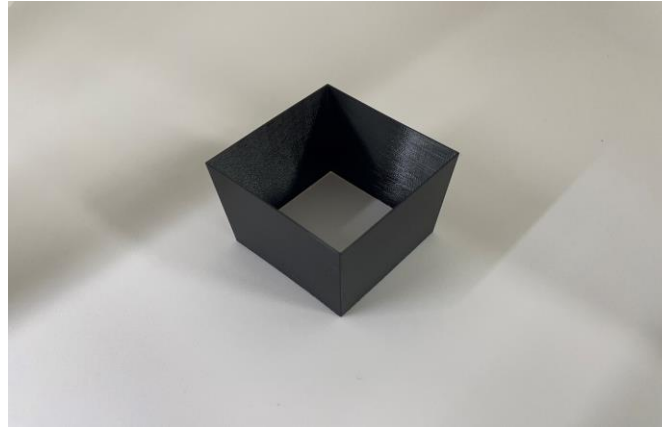
Raft Test



Angled Tube



Cube 555



Block Peg

