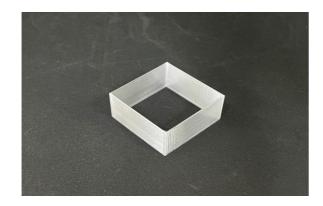
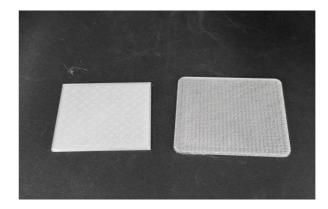
| RAISE3D           |  |  |  |                    |    |  |
|-------------------|--|--|--|--------------------|----|--|
| Basic Information | Material   | Fiberlogy PCTG   |  |                    |    |  |
|                   | Requirement  | Raise3D Pro3 series, 0.4mm, Brass Nozzle                       |  |                    |    |  |
| Notes             | 1. Dry the material before printing, 2. Use PVP glue.      |  |  |                    |    |  |
| Test Model        | Printed Results  |  |  |                    |    | Printed Results Detail   |
| Double Wall       | <b>\Q</b>  |  |  |                    |    | 1. Flowrate test is passed.  |
| Raft Test         |  |  |  |                    |    | The raft surface is clear and smooth.     The infill flowrate of the square is suitable.   |
| Angled Tube       |  |  |  |                    |    | The surface is clean without any string.     The contact face is smooth without heat disipation defects.     No visible gap in the top beam of the model.     The self-support is suitable without deformation.  |
| Block Peg         | •  |  |  |                    | Ca | 1. The surface quality is good, 2. The top surface is not collapsing or overflowin 3. The relief is very clear without ghosting, the to surface solid-fill flowrate is suitable. 4.Layer start point is suitable |
| Cube 555          |  |  |  |                    |    | Interlayer bonding test is passed.     High transparency   |
| Conclusion        | 1.The optimised template h<br>2. Fiberlogy PCTG is easy to | has reached the releasable st<br>o print, and has high optical |  | ve to the library. |    |  |





Raft Test



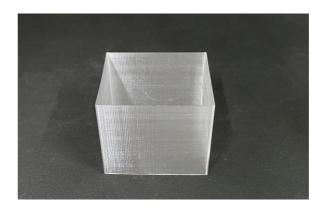




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