

TRADE NAME:	Fiberlogy PCTG
MANUFACTURER:	Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland
DESCRIPTION:	PCTG filament designed for printing in FFF/FDM technology, available in different colors, wound on a spool or as a refill, vacuum-packed in a plastic bag, placed in a cardboard box.

TECHNICAL INFORMATION:

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.75 kg
Print Temperature:	250°C - 270°C
Bed Temperature:	90°C - 110°C



Physical Properties	Test Method	Unit	Typical Value
Specific Gravity	ISO 1183	g/cm ³	1.23
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Yield	ISO 527	MPa	43
Tensile Strength @ Break	ISO 527	MPa	45
Tensile Modulus	ISO 527	MPa	2000
Elongation @ Yield	ISO 527	%	4
Elongation @ Break	ISO 527	%	220
Flexural Strength	ISO 178	MPa	60
Flexural Modulus	ISO 178	MPa	1600
Izod Impact Strength (Notched) @ 23°C	ISO 180	kJ/m ²	92
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	76
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	64
Vicat Softening Temperature	ISO 306	°C	81
Glass Transition Temperature T _g	DSC	°C	88
Melting Temperature T _m	DSC	°C	-
Continuous Use Temperature (UL Yellow Card)	UL 746	°C	50

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Last update: December 1, 2021