# Table of Contents

<table>
<thead>
<tr>
<th>Material</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>ABS</td>
<td>03</td>
</tr>
<tr>
<td>ABS PLUS</td>
<td>04</td>
</tr>
<tr>
<td>ASA</td>
<td>05</td>
</tr>
<tr>
<td>BVOH</td>
<td>06</td>
</tr>
<tr>
<td>EASY PET-G</td>
<td>07</td>
</tr>
<tr>
<td>EASY PLA</td>
<td>08</td>
</tr>
<tr>
<td>ESD ABS</td>
<td>09</td>
</tr>
<tr>
<td>FIBERFLEX 30D</td>
<td>10</td>
</tr>
<tr>
<td>FIBERFLEX 40D</td>
<td>11</td>
</tr>
<tr>
<td>FIBERSILK METALLIC</td>
<td>12</td>
</tr>
<tr>
<td>FIBERWOOD</td>
<td>13</td>
</tr>
<tr>
<td>HD PLA</td>
<td>14</td>
</tr>
<tr>
<td>HIPS</td>
<td>15</td>
</tr>
<tr>
<td>IMPACT PLA</td>
<td>16</td>
</tr>
<tr>
<td>NYLON PA12</td>
<td>17</td>
</tr>
<tr>
<td>NYLON PA12+CF5</td>
<td>18</td>
</tr>
<tr>
<td>NYLON PA12+CF15</td>
<td>19</td>
</tr>
<tr>
<td>PET-G</td>
<td>20</td>
</tr>
<tr>
<td>PLA MINERAL</td>
<td>21</td>
</tr>
<tr>
<td>PP (POLYPROPYLENE)</td>
<td>22</td>
</tr>
<tr>
<td>NEW COLORS</td>
<td></td>
</tr>
<tr>
<td>R PLA</td>
<td>23</td>
</tr>
<tr>
<td>REFILL EASY PLA</td>
<td>24</td>
</tr>
<tr>
<td>REFILL EASY PET-G</td>
<td>25</td>
</tr>
<tr>
<td>COLOR INDEX</td>
<td>26</td>
</tr>
<tr>
<td>COLOR AND SIZE TABLE</td>
<td>27</td>
</tr>
<tr>
<td>CONTACT</td>
<td>28</td>
</tr>
</tbody>
</table>
ABS is characterized by its hardness and high impact resistance. It is also resistant to high temperatures and abrasion. Prints made using this filament can be further processed mechanically and chemically (with acetone).

The printed elements can serve as concept models for new products or even as their final versions. ABS can also be used in the production of prototype elements which require greater rigidity.

Properties:
- high hardness
- high impact resistance
- resistance to high temperatures and abrasion
- can be processed mechanically and chemically

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 250-265°C
- Bed temperature: 90-110°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:

1.75 mm:
- Black
- Blue
- Graphite
- Gray
- Light Green
- Red
- White
- Yellow

2.85 mm:
- Black
- Blue
- Graphite
- Gray
- Light Green
- Red
- White
- Yellow

Special colors
1.75 mm:
- Inox
- Onyx
- Vertigo
ABS PLUS is a multifunctional material for desktop 3D printing, recommended especially for prototyping models thanks to its special properties such as increased hardness and reduced process shrinkage. What is more, printing will be easier and faster compared to standard ABS and does not require printing in a closed chamber. It can also be mechanically and chemically processed.

ABS PLUS will find application in the industry, where creating advanced prototypes and end-use parts require increased durability.

Properties:
• increased hardness and durability
• high impact resistance
• resistance to high temperature and abrasion
• possibility of machining and chemical treatment
• possibility of printing in open printers

Product data:
• Net weight: 0.85 kg (30 oz)
• Print temperature: 250–270°C
• Bed temperature: 90–110°C
• Diameter tolerance: +/- 0.02 mm
• Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
• Black
• Blue
• Graphite
• Gray
• Red
• White
• Yellow
NEW IN OFFER

AFiberlogy ASA is often referred to as the successor to ABS. Due to its exceptional resistance to UV radiation, high temperatures (up to 94°C) and humidity, it is perfect for printing models exposed to long-term weather conditions. At the same time, the material is very durable and simple to print.

Due to the fact that ASA is characterized by low shrinkage, high adhesion and less emission of unpleasant odours compared to ABS, it can be used in printers that are not fitted with a heated chamber.

Properties:
- UV resistance
- high durability
- lasting colours
- resistance to temperatures up to 94°C
- can be processed mechanically and chemically
- low odour emission compared to ABS

Product data:
- Net weight: 0.75 kg (26 oz)
- Print temperature: 255-270°C
- Bed temperature: 90-110°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
- Natural
BVOH

This water-soluble BVOH filament allows for printing complex models. The postprocessing involves immersing the print in warm water. As a result, BVOH supports completely disintegrate, revealing the finished model. Waste material can be disposed of in your home sewage system.

The BVOH filament can be used in combination with other popular filaments: PLA, ABS, PET-G, ASA, Nylon, elastic filaments (e.g. TPU), etc.

Properties:
- soluble in warm water
- high adhesion to PLA, ABS, ASA, PET-G, Nylon, TPU and other filaments
- environmentally friendly – can be disposed of in your home sewage system

Product versions:
- 1.75 mm:
  - Natural

Properties:
- Net weight: 0.5 kg (17.6 oz)
- Print temperature: 190-220°C
- Bed temperature: 50-70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Note:
The filament should be stored in a dry place, e.g. in a sealed bag, to avoid moisture and the resulting deterioration of its properties.

* When using plates or other means to increase the adhesion, the heating of the bed is not required.

http://fiberlogy.com  |  office@fiberlogy.com  |  +48 731 400 201
EASY PET-G combines the ease of printing with PLA and high strength comparable to that of the traditional PET-G. Printing with EASY PET-G is free from the deficiencies typical of printing with PET-G such as stringing or filament burning. EASY PET-G is available in opaque and transparent versions. Both forms offer a satisfying final effect in the form of an attractive looking top layer of the printouts. Fiberlogy EASY PET-G will work great both for printing functional models and decorative elements.

**Properties:**
- ease of printing
- high durability
- low susceptibility to shrinkage and flossing
- resistance to acids, salts, alkaline substances
- odorless

**Product data:**
- Net weight: 0.85 kg (30 oz)
- Print temperature: 230–250°C
- Bed temperature: 90°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

**Product versions:**

**1.75 mm:**
- Black
- Blue
- Burgundy Transparent
- Graphite
- Gray
- Light Green Transparent
- Navy Blue Transparent
- Orange
- Orange Transparent
- Pure Transparent
- Red
- White
- Yellow

**Special colors**
**1.75 mm:**
- Onyx
- Silver
- Vertigo

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EASY PLA

EASY PLA is a basic material for 3D printing. The filament is quite durable. Its properties enable printing very precise and complicated elements. EASY PLA may be used for creating functional prototypes, gadgets, toys and decorations. The ease of printing should satisfy hobbies and professional users.

Properties:
- biodegradability
- very good adhesion between the print layers

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 200–230°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

* When using plates or other means to increase the adhesion, the heating of the bed is not required

Product versions:

1.75 mm:
- Beige
- Black (2.5 kg available)
- Blue
- Brown
- Burgundy
- Graphite (2.5 kg available)
- Gray (2.5 kg available)
- Green
- Light Green
- Navy Blue
- Orange
- Pink
- Purple
- Red
- White (2.5 kg available)
- Yellow

2.85 mm:
- Beige
- Black
- Blue
- Burgundy
- Graphite
- Gray
- Light Green
- Navy Blue
- Orange
- Red
- White
- Yellow

Special colors

1.75 mm:
- Aurora
- Inox
- Old Gold
- Onyx
- True Gold
- Vertigo

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The ESD ABS filament is designed for printing components of electronic devices which are exposed to the risk of damage as a result of electrostatic discharge. High electrical charge dissipative properties ensure the safety of integrated circuits and other electronic components, minimizing the risk of partial or permanent damage. Prints made with ESD ABS guarantee durability and resistance to chemicals, high temperatures and mechanical damage due to the high impact strength characteristic of ABS materials.

Properties:
- high resistance to electrostatic discharge and chemicals
- high impact strength
- resistance to high temperatures and scratching
- possibility of mechanical and chemical processing

Product data:
- Net weight: 0.75 kg (26 oz)
- Print temperature: 250-265°C
- Bed temperature: 90-110°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm
FIBERFLEX 30D

A thermoplastic material and another option for enthusiast of printing on rubber-like materials. It is characterized by reduced hardness up to 30D on the Shore scale, very good flexibility and higher impact strength.

The material is recommended especially for printing tires, seals, belts and all kinds of elastic elements.

Properties:
- 30D Shore hardness
- high impact resistance in low temperatures
- very good thermal, chemical and abrasion resistance

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 200–220°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
- Beige
- Black
- Blue
- Graphite
- Gray
- Light Green
- Orange
- Pink
- Red
- White
- Yellow

* When using plates or other means to increase the adhesion, the heating of the bed is not required
FIBERFLEX 40D

A thermoplastic elastomer with a hardness of 40D in Shore scale, which may be printed at the speeds up to 45 mm/s. The rubbery-like material can be extended up to 680% of its original dimensions. Moreover, it has a high impact resistance at low temperatures and is resistant to abrasion and has a very good chemical resistance. All material properties give opportunity to use it in places that require frequent bending, in gadgets as well as rubber parts of machines and joining elements.

Properties:
- 40D Shore hardness
- high impact resistance in low temperatures
- very good thermal, chemical and abrasion resistance

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 200–220°C
- Bed temperature: 50–70°C *
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:

1.75 mm:
- Beige
- Black
- Blue
- Brown
- Burgundy
- Graphite
- Gray
- Green
- Light Green
- Navy Blue
- Orange
- Pink
- Purple
- Red
- White
- Yellow

2.85 mm:
- Black
- Orange
- Pink
- Red
- White
- Yellow

Special colors
1.75 mm:
- Vertigo

* When using plates or other means to increase the adhesion, the heating of the bed is not required
FIBERSILK METALLIC provides a unique depth effect of the 3D model. Prints created with it are characterized by an intense metallic shine. The richness of colours, deep gloss, high durability and ease of printing make it one of the favourite filaments of every 3D printing enthusiast.

This filament is recommended for the production of various decorative elements such as vases, figurines, cosplay accessories, etc.

Properties:
- shiny, metallic finish with a color depth effect
- good adhesion and low visibility of layer boundaries
- high strength and impact strength
- easy to print

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 210–230°C
- Bed temperature: 50–70°C *
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

* When using plates or other means to increase the adhesion, the heating of the bed is not required

Product versions:
1.75 mm:
- Anthracite
- Blue
- Brass
- Bronze
- Burgundy
- Copper
- Green
- Gold
- Inox
- Light Green
- Navy Blue
- Orange
- Pearl
- Pink
- Red
- Silver
- Turquoise
- Yellow
FIBERWOOD

Wood-like material which, thanks to less fragile enables better feeding of filament to the extruder. The resulting parts can be machined, painted, varnished and colored, giving you even more opportunities to use this filament. Appearance of printing enables to use it in art and modeling studios.

Properties:
• easy feeding of filament to the extruder – the material does not break
• possibility of grinding, polishing, varnishing and colouring the prints

Product data:
• Net weight: 0.75 kg (26 oz)
• Print temperature: 200–220°C
• Bed temperature: 50–70°C*
• Diameter tolerance: +/- 0.02 mm
• Oval tolerance: + 0.01 mm

Notes:
• To avoid a situation where the nozzle gets clogged with wood particles, we recommend cleaning the extruder after each print by using any type of PLA filament. Recommended minimum 0.5 mm nozzle.
• As the FIBERWOOD filament is produced using natural wood, which is part of its components, it is possible that there will be differences between the colour of the individual filament production series.

* When using plates or other means to increase the adhesion, the heating of the bed is not required.

Product versions:

1.75 mm:
• Black
• Brown
• Carmine
• Natural
• White

2.85 mm:
• Natural
HD PLA

The material that can be used as a replacement for ABS. It may be printed as usual PLA, and then heated up, thus gaining properties similar to ABS. This allows you to skip the printing from this material and avoiding of all inconveniences associated with printing process: shrinkage, unpleasant smell, inhaling of hazardous fumes. Additionally, after annealing, the material is more impact and heat resistant.

Raw materials used in the production of HD PLA are safe for food contact in accordance with European Union standards. HD PLA material is also compliant with the RoHS Directive.

Properties:
- biodegradability
- slightly glossy surface
- possibility of annealing the print in an oven and achieving properties similar to those of ABS
- after annealing – increased impact resistance and high temperature resistance

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 200–230°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:

1.75 mm:
- Beige
- Black
- Blue
- Brown
- Burgundy
- Graphite
- Gray
- Green
- Light Green
- Navy Blue
- Orange
- Pink
- Purple
- Red
- White
- Yellow

2.85 mm:
- Black
- Blue
- Red
- White
- Yellow

Special colors
1.75 mm:
- Inox
- Old Gold
- Vertigo

* When using plates or other means to increase the adhesion, the heating of the bed is not required

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HIPS can be used as basic material for printing or as a support for other types of filaments. Accuracy and lighter weight of printing enable to use it in modeling, creating miniatures and parts of costumes. The possibility of dissolving of this filament allows it to be used as support material for highly complex printing and subsequent rinsing it out from proper printing.

Properties:
- satin surface thanks to the addition of chalk
- very good printing precision

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 230–245°C
- Bed temperature: 80–100°C
- Chamber temperature: 80°C (recommended)
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
- Black
- Graphite
- Natural
- White
**IMPACT PLA**

IMPACT PLA is a technical filament with increased impact strength. Its parameters exceeding even the ABS. While keeping the ease and security of the printing process typical of traditional PLA, IMPACT PLA is ideal for creating demanding prints working in extreme conditions while maintaining the highest level of attention to detail.

**Properties:**
- increased impact strength compared to PLA (up to 800%) and ABS (up to 50%)
- parameters exceeding the ABS
- precise reproduction of details
- very good adhesion

**Product data:**
- Net weight: 0.85 kg (30 oz)
- Print temperature: 220–245°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

**Product versions:**

**1.75 mm:**
- Black
- Blue
- Graphite
- Gray
- Light green
- Orange
- Red
- White
- Yellow

**Special colors 1.75 mm:**
- Onyx
- Vertigo

* When using plates or other means to increase the adhesion, the heating of the bed is not required.
NYLON PA12

Thanks to its resistance to high temperatures, alcohol and chemicals, Nylon is particularly useful for mechanical and technical applications. It is extremely durable, strong and unbreakable. It is easily machined with tools designed for metal processing and it is also easily painted, which makes it even more versatile and functional.

It is incredibly flexible - it expands by 50% before it breaks. However, it is not resistant to concentrated alkalis and acids.

Properties:
• high resistance to high temperatures and chemical compounds
• high flexibility
• resistant to abrasion

Product data:
• Net weight: 0.75 kg (26 oz)
• Print temperature: 255–270°C
• Bed temperature: 100°C
• Diameter tolerance: +/- 0.02 mm
• Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
• Black
• Blue
• Light Green
• Natural
• Orange
• Red
• White
• Yellow

Special colors
1.75 mm:
• Inox
NYLON PA12+CF5

PA12+CF is yet another manifestation of the technical capabilities of filament PA12 which has been reinforced with 5% addition of carbon fibers. It is characterized by high thermal resistance and less shrinkage compared to the unmodified Nylon PA12. The application of carbon fiber allows for a reduction of weight of the component while maintaining its high structural stiffness. PA12+CF has a range of applications across the industry, including the automotive and the engineering sectors, lending itself to the creation of advanced prototypes, drones and final products which require increased durability while reducing their weight.

Properties:
- increased tensile strength compared to PA12
- higher stiffness compared to PA12
- higher thermal resistance compared to unmodified PA12 (up to 160°C)
- high chemical resistance
- anti-static properties

Product data:
- Net weight: 0.5 kg (18 oz)
- Print temperature: 255–270°C
- Bed temperature: 100°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Note:
The material has highly abrasive properties. We recommend the use of hardened steel or ruby nozzles.

Product versions:
1.75 mm:
- Black
NYLON PA12+CF15

PA12+CF is yet another manifestation of the technical capabilities of filament PA12 which has been reinforced with 15% addition of carbon fibers. It is characterized by high thermal resistance and less shrinkage compared to the unmodified Nylon PA12. The application of carbon fiber allows for a reduction of weight of the component while maintaining its high structural stiffness. PA12+CF has a range of applications across the industry, including the automotive and the engineering sectors, lending itself to the creation of advanced prototypes, drones and final products which require increased durability while reducing their weight.

Properties:
- twice the tensile strength of PA12
- more than twice the stiffness of PA12
- higher thermal resistance compared to unmodified PA12 (up to 160°C)
- high chemical resistance

Product data:
- Net weight: 0.5 kg (18 oz)
- Print temperature: 255-270°C
- Bed temperature: 100°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Note:
The material has highly abrasive properties. We recommend the use of hardened steel or ruby nozzles.

Product versions:

1.75 mm:
- Black
PET-G

With PET-G properties you can make more functional prototypes and end-use parts. This is possible thanks to its rigidity, which is better than that of ABS. Thanks to glycol compound, the material is more durable and less susceptible to shrinkage. Chemical resistance to acids, salts, and alkaline substances also widen the spectrum of its applications. The translucent and non-translucent colour options available allow to create amazing prints for different purposes. This material may be used for electronics, prototyping, and decorations.

Properties:
- high durability
- low shrinkage
- resistance to acids, salts, alkaline substances

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 230–250°C
- Bed temperature: 90°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:

1.75 mm:
- Black
- Blue
- Burgundy Transparent
- Graphite
- Gray
- Light Green Transparent
- Navy Blue Transparent
- Orange
- Orange Transparent
- Pure Transparent
- Red
- White

Special colors
1.75 mm:
- Onyx
- Silver
- Vertigo
PLA MINERAL

Filament, which enables to create prints similar to plaster casts. This specific feature, combined with the precision of printing allows you to use it in the architectural and art studios, detailed prototyping and modeling. You can print mock-ups, as well as figures of non-standard shapes.

Properties:
- satin surface thanks to the addition of chalk
- very good printing precision

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 190–210°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:

<table>
<thead>
<tr>
<th>1.75 mm:</th>
<th>2.85 mm:</th>
</tr>
</thead>
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<td>Natural</td>
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</tr>
<tr>
<td>White</td>
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</tr>
</tbody>
</table>

* When using plates or other means to increase the adhesion, the heating of the bed is not required

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PP (Polypropylene)

NEW COLORS AVAILABLE

Fiberlogy PP filament creates the possibility of 3D printing with the second most used polymer in the world. Due to its high resistance to damage and remarkable flexibility as well as resistance to chemical substances (acids, bases, water), it has found many applications in various fields of industry and everyday use.

Fiberlogy PP can be printed with almost any 3D printer without the need for a closed chamber.

Properties:
- non-toxic and odorless
- high resistance to chemicals
- resistance to mechanical damage
- very good adhesion between the print layers
- suitable for contact with food

Product data:
- Net weight: 0.75 kg (26 oz)
- Print temperature: 220–250°C
- Bed temperature: 0–80°C
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:
- 1.75 mm:
  - Black
  - Blue
  - Graphite
  - Gray
  - Light Green
  - Natural
  - Orange
  - Red
  - Yellow

* When using plates or other means to increase the adhesion, the heating of the bed is not required
Fiberlogy R PLA is a filament created 100% in the recycling process. It is obtained entirely from raw material derived from carefully selected and verified sources. Thanks to this, it is a great choice for all fans of ecological 3D printing. With its parameters, R PLA represents the highest quality, which is in no way inferior to the well-known EASY PLA. This makes it extremely friendly regardless of the users’ experience or the printer used.

Properties:
- biodegradability
- very good adhesion between the print layers
- produced entirely in the recycling process

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 210–230°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

* When using plates or other means to increase the adhesion, the heating of the bed is not required

Product versions:
1.75 mm:
- Anthracite
REFILL EASY PLA

REFILL is a non-spool cartridge compatible with the reusable spool MASTERSPOOL standard, which anyone can print by themselves using the RichRap’s free and all-available project. This solution is more ecological and slightly cheaper in comparison to the filaments offered on disposable spools. Fiberlogy is one of the first few companies in the world that has decided to add the solution to its range.

Properties:
- biodegradability
- very good adhesion between the print layers

Product data:
- Net weight: 0.85 kg (30 oz)
- Print temperature: 200–230°C
- Bed temperature: 50–70°C*
- Diameter tolerance: +/- 0.02 mm
- Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
- Black
- Blue
- Graphite
- Gray
- Light Green
- Orange
- White

Special colors
1.75 mm:
- Inox
- Vertigo

* When using plates or other means to increase the adhesion, the heating of the bed is not required
REFILL EASY PET-G

REFILL is a non-spool cartridge compatible with the reusable spool MASTERSPOOL standard, which anyone can print by themselves using the RichRap's free and all-available project. This solution is more ecological and slightly cheaper in comparison to the filaments offered on disposable spools. Fiberlogy is one of the first few companies in the world that has decided to add the solution to its range.

Properties:
• high durability
• low shrinkage
• resistance to acids, salts, alkali substances

Product data:
• Net weight: 0.85 kg (30 oz)
• Print temperature: 230–250°C
• Bed temperature: 90°C
• Diameter tolerance: +/- 0.02 mm
• Oval tolerance: + 0.01 mm

Product versions:
1.75 mm:
• Black
• Burgundy Transparent
• Graphite
• Gray
• Light Green Transparent
• Orange Transparent
• Pure Transparent
• White

Special colors
1.75 mm:
• Silver
• Vertigo

* When using plates or other means to increase the adhesion, the heating of the bed is not required
## COLOR INDEX

<table>
<thead>
<tr>
<th>Color</th>
<th>Image</th>
<th>Color</th>
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* Special colors
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* Special colors

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27
## COLOR AND SIZE TABLE (2/2)

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* Special colors

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28
Contact

About Fiberlogy S.A.
Fiberlogy was established in Poland and this is where it operates. We are proud to be part of an international technological revolution. A modern production line and the knowledge of our technologists allow us to offer filaments of unique properties and parameters for FFF/FDM printers.

We have many years of experience in plastics processing and profile extrusion. Our dedication to testing new materials and new production possibilities allows us to achieve amazing results. We provide our customers with filaments of unique characteristics. Our materials have outstanding properties and parameters – diameter tolerance of +/- 0.02mm and oval tolerance of +0.01mm.

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VAT EU: PL6772384498

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